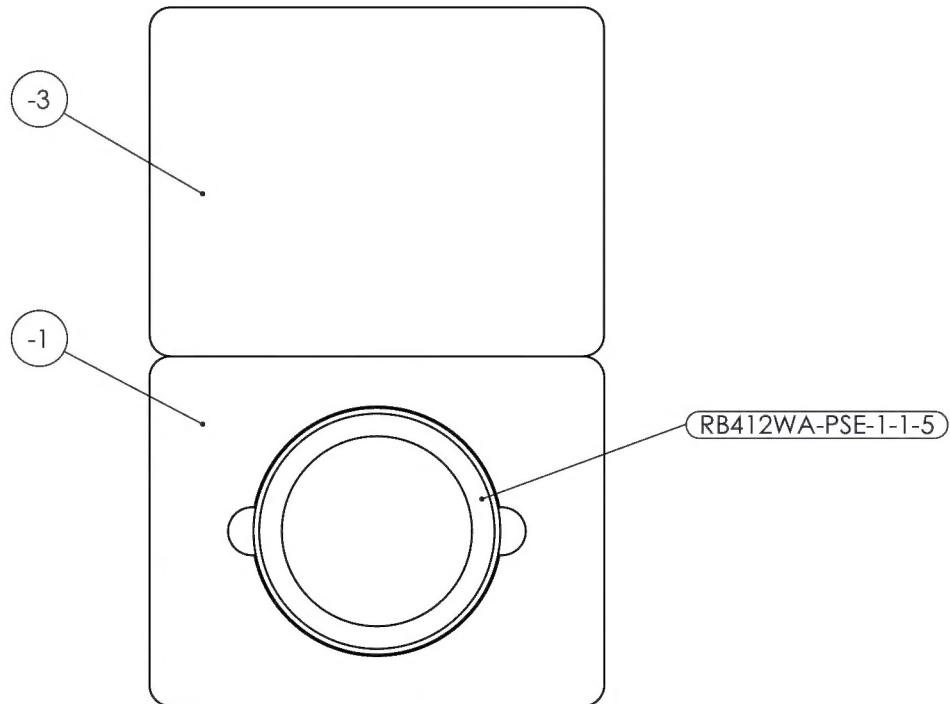


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	10/11/2016	DPD	JAG



NOTE:
REF. BELL T/N: 412-340-001-101, FIGURE 1.

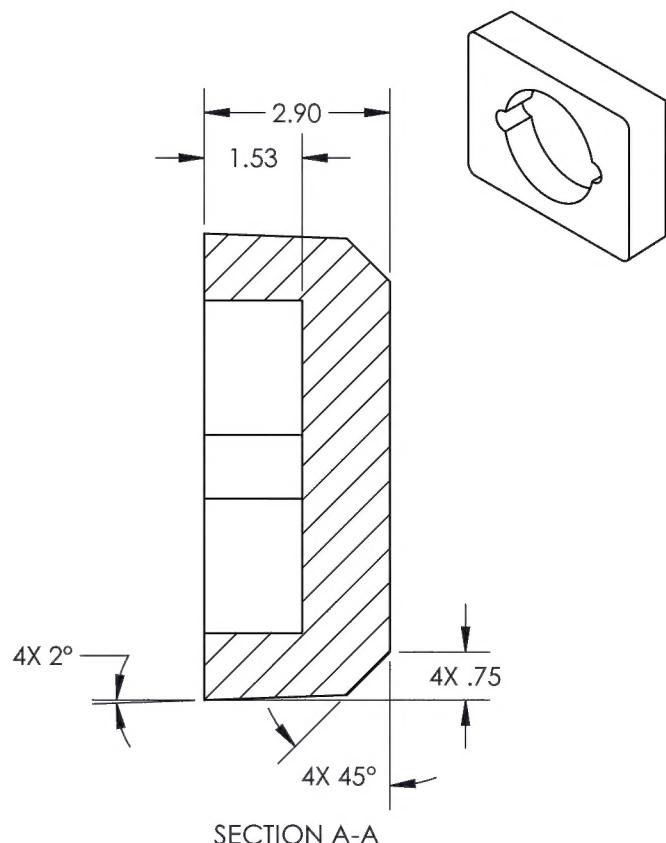
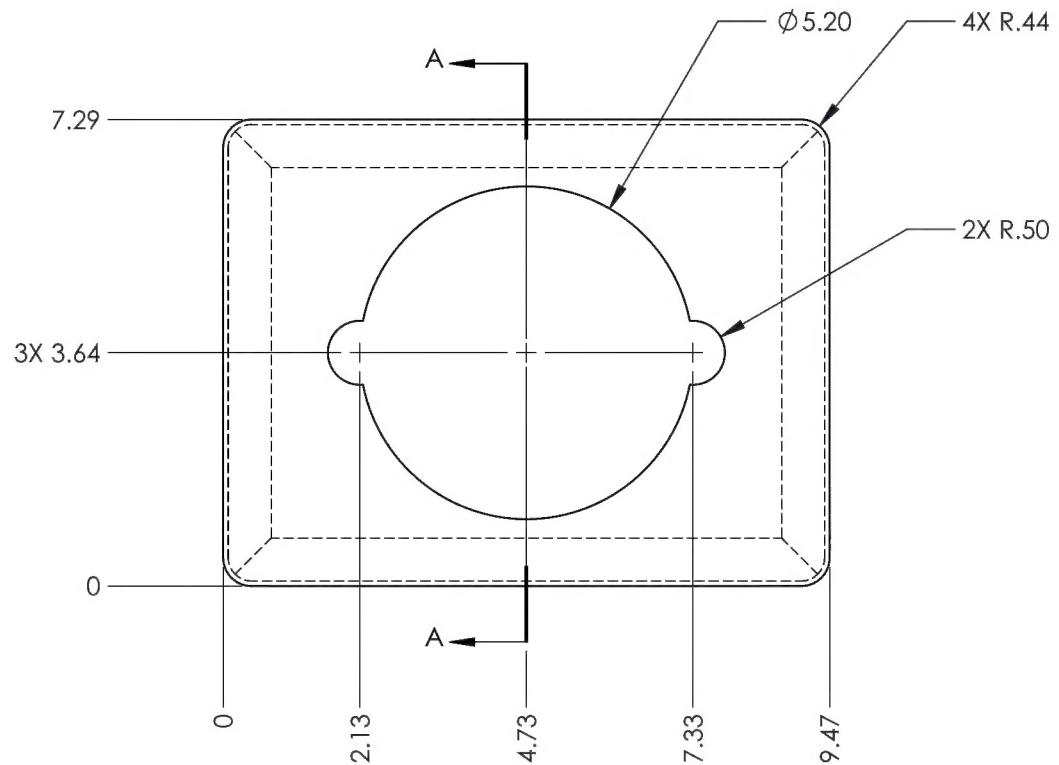


TITLE		RBT18032	
DWG NO.		REV	
MAT'L			UNLESS OTHERWISE SPECIFIED
HEAT			DIMENSIONS ARE IN INCHES
TREAT			.XXX ± .005 FRACTIONS ± 1/8
FINISH			.XX ± .01 ANGLES ± 5°
SPEC			X ± .1 SURFACES = 125
DRAWN BY:		DUFERFELDT	
CHECKED:		CLOUGH	
OPPS APPR:		ANDERSON	
QA APPR:		LINDSAY	
APPROVED:		GILBERT	
SCALE		1:4	DATE 10/10/2016
			SHEET 1 OF 3

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			RB412WA-PSE-1-1-5	1	WORKAID ITEM No. 1			1
		B/O	-1	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	2.90 X 7.29 X 9.47 (CASE SOLUTIONS)	2
		B/O	-3	1	TOP FOAM	ETHAFOAM 220, BLACK	1.16 X 7.27 X 9.46 (CASE SOLUTIONS)	3
		B/O	-5	1	CASE	PLASTIC	PELICAN #APP-1200-E	N/S
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

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REV	ECR	REVISIONS			DESCRIPTION	DATE	INITIAL	APPROVED
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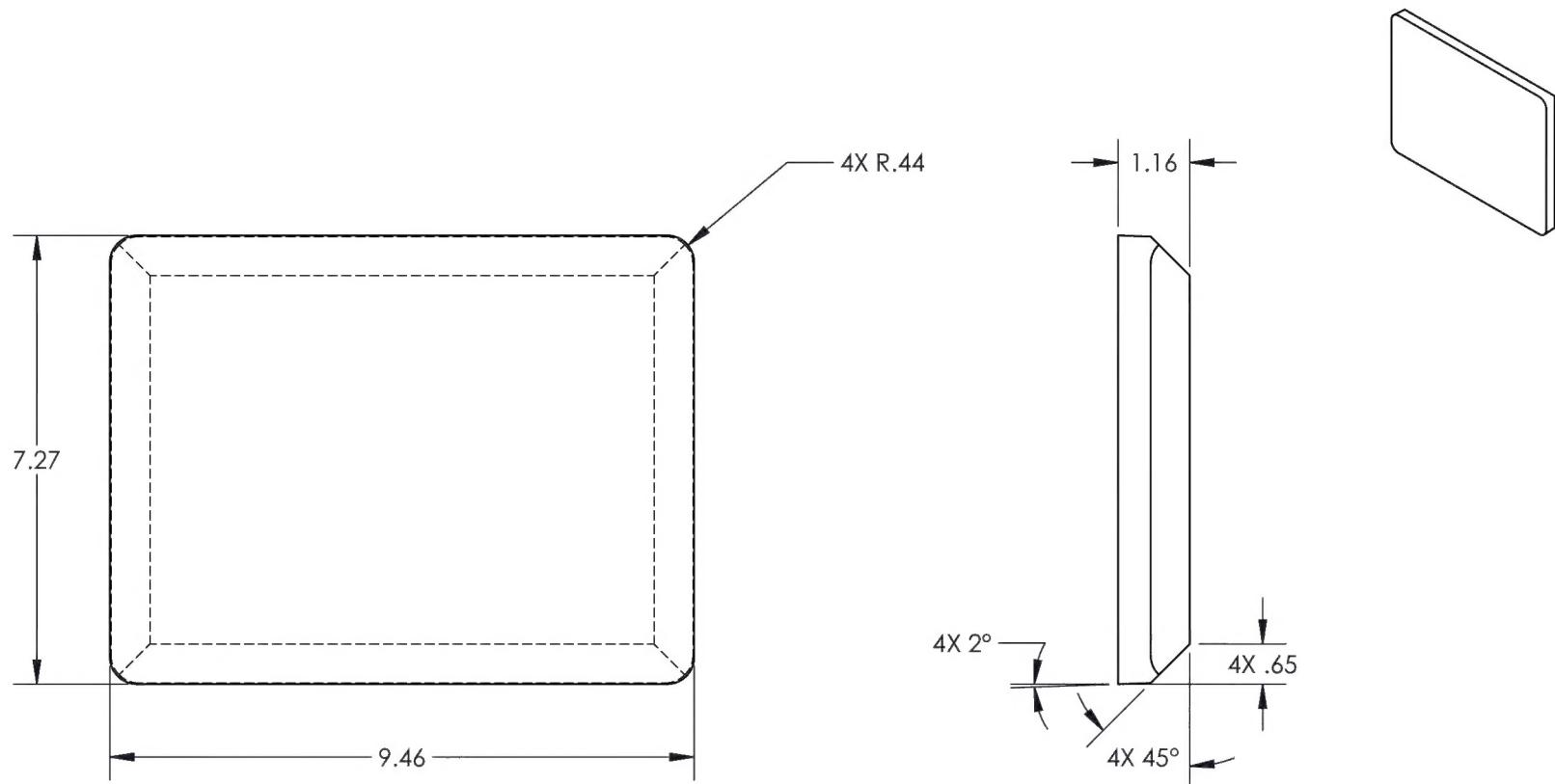


(-1)
BOTTOM FOAM

DART AEROSPACE	
TITLE	
SEAL, INSTL WORK AID	
DWG NO.	RBT18032-1
REV	1
MATERIAL ETHAFOAM 220, BLACK	
HEAT	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
DRAWN BY:	GILBERT
CHECKED:	DUERFELDT
OPPS APPR:	CLOUGH
QA APPR:	ANDERSON
APPROVED:	LINDSAY
	USED ON MODEL
	BELL 412
SCALE	1:3
DATE	10/10/2016
SHEET 2 OF 3	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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TOP FOAM

(3)

DART AEROSPACE	
TITLE	
SEAL, INSTL WORK AID	
DWG NO.	RBT18032-3
REV	1
MAT'L	ETHAFOAM 220, BLACK
HEAT	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
DRAWN BY:	DUERFELDT
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	BELL 412
SCALE	1:3
DATE	10/10/2016
SHEET 3 OF 3	

1. BREAK ALL SHARP EDGES
.015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY
AFTER PLATING
3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

USED ON MODEL
BELL 412